## PARTS LIST/TECHNICALGUIDE ANALOGUE QUARTZ Cal. 4T57A

[SPECIFICATIONS]

| Item |  |
| :--- | :--- | :--- |

## SEIKO WATCH CORPORATION


*All parts code are subject to change without notice.

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Tools and consumables required for disassembling/reassembling

- Movement holder

UNIVERSAL MOVEMENT HOLDER (S-682)


- Watch oils

SEIKO watch oils (AO-3 and AO-2)

AO-3


AO-2


## Remarks

(6) DATE DIAL

| Part code | Position of <br> crown | Position of <br> calendar frame | Color of figure | Color of <br> background |
| :---: | :---: | :---: | :---: | :---: |
| 0878220 | 3 o'clock $^{2}$ | 3 o'clock $^{2}$ | Black | White |
| 0878221 | 3 o'clock | 3 o'clock | White | Black |

The explanation here is only for the particular point of Cal.4T57A.

## - Remarks on installing the battery

1) After the battery is replaced with a new one, or after the battery is reinstalled following the repairing procedures, be sure to touch the AC terminal of circuit block and the switch spring with conductive tweezers to reset the circuit as illustrated at right.

2) When the battery is replaced with a new one, the information stored in the built-in IC does not correspond with the time actually displayed. Before using the watch, therefore, be sure to reset the IC following the procedure below.
If any of the stopwatch hands should move improperly, also follow the same procedure.
1. Pull out the crown to the second click position.
2. Press the buttons " $A$ " and " $B$ " simultaneously for 2 seconds, and then, release the buttons. The stopwatch second hand turns counterclockwise and stopwatch $1 / 10$ second hand turns clockwise, and then return to where they were.
3. Press button " $A$ " or " $B$ " to reset the stopwatch hands to " 0 " position.

* By pressing button " A ", set the stopwatch $1 / 10$ second hand.
* By pressing button " $B$ ", set the stopwatch second and minute hands.

4. Turn the crown to set the hour, and minute and 24 -hour hands
 to the desired time, and push the crown back to the normal position.
(1) HOUR, MINUTE AND SECOND HANDS

## - How to install

1. Place the movement directly on a movement holder or the like and press in the hands
2. Install the hour, minute and second hands at the " 12 "o'clock position.
3. Install the chrono minute and second hands at the " 0 "o'clock position.

[ Reference ] The power of press hands
$\begin{array}{ll}\text { Minute \& Hour Hands } & <5 \mathrm{~kg} \\ \text { Second Hand } & <5 \mathrm{~kg}\end{array}$
(23) BATTERY

## - How to remove or install the battery

1) Remove the hook of the switch spring's battery clamp.
2) Insert the battery sideways, and have the hook of the switch spring's battery clamp catch the main plate.

(31) SETTING STEM

## - How to remove

While pushing the indented portion of the arrow, pull out the setting stem.


## REMARKS ON INSPECTION AND MEASUREMENT

- How to measure the current consumption for the whole movement

1. To measure the current consumption for the whole movement, connect the (-) probe to the battery connection (-) and (+) probe to the other metal part of the movement, such as battery clamp or circuit block cover.

* When measuring the current consumption using the SEIKO digital multi-tester (S-860), use the range of $40 \mu \mathrm{~A}$ of SUPPLY V (= 1.55 V ) \& GATE TIME (2 S).

2. Connect the AC component to the positive terminal for 2 seconds until a short circuit occurs to reset the integrated circuit.
3. After the integrated circuit is reset, wait approximately for 10 seconds until a stable measurement is obtained, and then read the measurement.
4. Make sure the read value is less than $2.2 \mu \mathrm{~A}$.


How to measure the current consumption for the CIRCUIT BLOCK alone

1. To measure the current consumption for the CIRCUIT BLOCK alone, connect each probe to the appropriate positive (+) or negative (-) input terminal of the CIRCUIT BLOCK (please refer to "Structure of the CIRCUIT BLOCK" below).

* When measuring the current consumption using the SEIKO Multi-Tester S-860, use the range of $4 \mu \mathrm{~A}$ of SUPPLY V (= 1.55 V) \& GATE TIME (2 S).

2. Repeat the same procedures as 2 . and 3 . of measuring current consumption for the whole movement above.

* When measuring the current consumption for the circuit block alone, be careful not to damage or deform the pattern of the circuit block.

3. Make sure the read value is less than $1.04 \mu \mathrm{~A}$.


## [Structure of the CIRCUIT BLOCK]



- Value checking - coil resistance (coil blocks)

Check the resistance of each coil block if they are within the range in the following table.

| COIL BLOCK (A) | 4002904 | $1.0 \mathrm{~K} \Omega-1.2 \mathrm{~K} \Omega$ |
| :--- | :--- | :--- |
| COIL BLOCK (B) | 4002923 | $1.28 \mathrm{~K} \Omega-1.48 \mathrm{~K} \Omega$ |

## DISPLAY AND CROWN/BUTION OPERATION



* The measurement time indicated by the stopwatch hands that move independently of center hands.
* Stopwatch $1 / 10$ second hand moves for a first minute. After one minute, it indicates the measurement time when it is stopped.


## TIME SETTING



1. Pull out the crown to the first click.
2. Turn the crown clock wise until the previous day's date appears.

3. Pull out the crown to the second click when the second hand is at the 12 o'clock position. It will stop on the spot and advance the hour and minute hands by turning the crown. (Check that AM/PM is set correctly.)

* When the crown is at the second click position, do not press any button. Otherwise, the chronograph hands will move.


4. Push the crown back in to the normal position in accordance with a time signal.

* Do not set the date between 9:00 P.M. and 1:00 A.M.

Otherwise, the day may not change properly. If it is necessary to set the date during that time period, First change the time to any time outside it, set the date and then reset to the correct time.

## HOW TO USE THE STOPWATCH

- The measurement time is indicated by the stopwatch hands that move independently of the center hands.
- The stopwatch can measure up to 60 minutes in second. (The watch indicates the measurement time in second increments by ignoring off the $1 / 10$ seconds obtained.)


## Standard measurement

Ex) 100 m race (Press the buttons in the following order: $A \longrightarrow A \longrightarrow B$

START
Stopwatch 1/10 second hand


Stopwatch second hand

9.8/10 seconds

RESET (Reset to " 0 " 00 ")


## Accumulated elapsed time measurement

Ex) Basketball game (Press the buttons in the following order: $A \longrightarrow A / A \cdots \cdots \longrightarrow B \longrightarrow B$




5 minutes 10, $8 / 10$ seconds


20 minutes 00 seconds
*Restart and stop of the stopwatch can be repeated as many times as necessary by pressing button A

## Split time measurement

Ex) $5,000 \mathrm{~m}$ race (Press the buttons in the following order: $A \longrightarrow B / B \cdots \cdots \longrightarrow B \longrightarrow B$




2 minutes 50 seconds


15 minutes 10 seconds
*Measurement and release of the split time can be repeated as many times as necessary by pressing button B.

