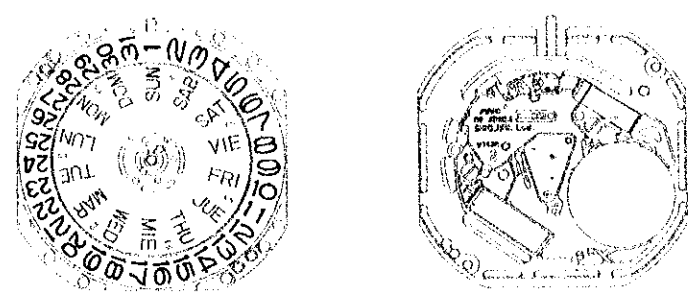


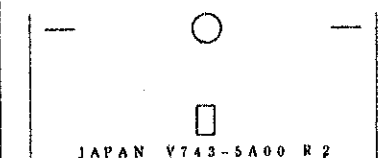
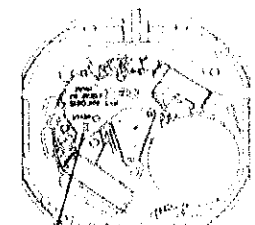
SERVICE GUIDE CAL. V742A / V743A

1. SPECIFICATIONS

Cal. No.		V742A	V743A
Item			
Movement		 <p>The illustrations refer to Cal. V743A. (x 1.5)</p>	
Movement size	Outside diameter	ø26.4mm 23.5mm between 6 o'clock and 12 o'clock sides 23.5mm between 3 o'clock and 9 o'clock sides	
	Casing diameter	ø25.6mm 23.5mm between 6 o'clock and 12 o'clock sides 21.5mm between 3 o'clock and 9 o'clock sides	
	Height	2.9mm	
Time indication		3 hands	
Driving system		Step motor (Load compensated driving pulse type)	
Additional mechanism		Date calendar	
		Instant setting device for date calendar	
		-	Day calendar
		-	Instant setting device for day calendar
		Train wheel setting device	
		Electronic circuit reset switch	
Loss/gain		Monthly rate at normal temperature range: less than 20 seconds	
Regulation system		Nil	
Measuring gate by Quartz Tester		Use 10-second gate.	
Battery		SEIKO SR920SW MAXELL SR920SW SONY SR920SW MATSUSHITA SR920SW EVEREADY 371 Voltage: 1.55V Battery life is approximately 3 years.	
Jewels		0 jewel	
After-sales servicing system		Whole movement will be replaced with a new one. (Only the circuit block is available for supply.)	

2. DISCRIMINATION OF THE INSTALLING HEIGHT OF THE HANDS

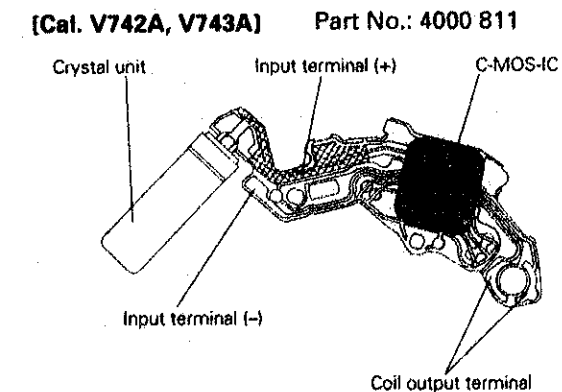
Cal. V7 series watches have numerals printed on the dial and the movement to indicate the installing heights of hands. When repairing, refer to the table below.

Discrimination	Height	Short type	Standard type	Extra long type
	Numeral for discrimination	1	2	4
Printed on		Dial		Movement
Printed position		Ex.) Standard type  <p>The numeral is printed at the right end.</p>		Ex.) Standard type  <p>The numeral is printed below the calibre number.</p>

3. REMARKS ON THE MARK ON THE BATTERY CONNECTION (+)

The battery connection (+) is marked either "SHIOJIRI LTD" or "MORIOKA TOKEI INC". Both movements are otherwise identical and can be used interchangeably.

4. STRUCTURE OF THE CIRCUIT BLOCK



5. VALUE CHECKING

Cal. No.		V742A	V743A
Coil block resistance		2.4KΩ ~ 2.8KΩ	
Current consumption	For the whole of the movement	less than 1.3μA	
	For the circuit block alone	less than 0.4μA	

Remarks:

When the current consumption exceeds the standard value for the whole of the movement but within the standard value range for the circuit block alone, overhaul and clean the movement parts and then measure current consumption for the whole of the movement again. The reason for this is that the driving pulse generated to compensate for a heavy load that may be applied to the gear train, etc., is one possible cause of excessive current consumption by the whole of the movement.